



Hostaform® LM140LG

Celanese Corporation - Acetal (POM) Copolymer

Saturday, November 2, 2019

General Information

Product Description

Hostaform® acetal copolymer grade LM140LG is a laser markable specialty grade of acetal copolymer formulated to provide good flow with a low gloss finish. Preliminary Data Sheet

General

Material Status	• Experimental: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Good Flow	• Laser Markable	• Low Gloss
RoHS Compliance	• Contact Manufacturer		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.33	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (190°C/2.16 kg)	13	cm ³ /10min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	276000	psi	ISO 527-2/1A
Tensile Stress (Yield)	5950	psi	ISO 527-2/1A/50
Tensile Strain (Yield)	10	%	ISO 527-2/1A/50
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	1.5	ft-lb/in ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (264 psi, Unannealed)	176	°F	ISO 75-2/A
Melting Temperature ²	331	°F	ISO 11357-3
Melting Temperature	333	°F	

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	212 to 248	°F
Drying Time	3.0 to 4.0	hr
Rear Temperature	338 to 347	°F
Middle Temperature	338 to 356	°F
Front Temperature	347 to 365	°F
Nozzle Temperature	365 to 383	°F
Processing (Melt) Temp	356 to 383	°F
Mold Temperature	176 to 221	°F
Injection Rate	Slow	
Back Pressure	< 580	psi

Injection Notes

Zone4 temperature: 180 to 190°C

Notes

¹ Typical properties: these are not to be construed as specifications.

² 10°C/min